

## Acrylic Polymer Lucite® Diakon® Frost 952 60 nat 111

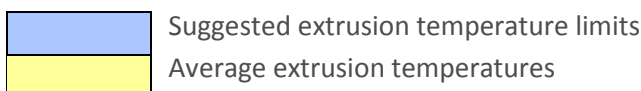
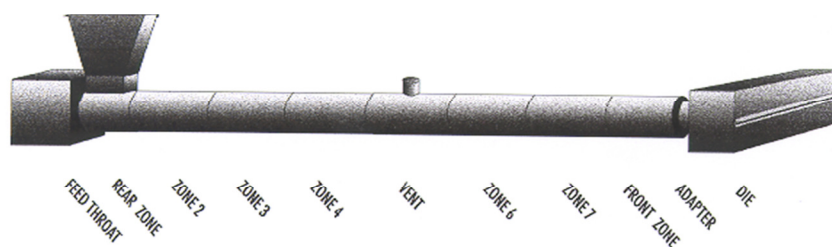
PROPERTY	TEST METHOD	UNITS	VALUE
<b>OPTICAL - Light Transmission</b>	ASTM D1003	%	2.5 mm   58.
			2.0 mm   71.
			1.5 mm   77.
			1.0 mm   83.
<b>OPTICAL - Haze</b>	ASTM D1003	%	2.5 mm   99.
			2.0 mm   98.
			1.5 mm   98.
			1.0 mm   97.
<b>THERMAL</b>			
Melt Flow Index	ISO 1133	gms/10mins	1.5
Vicat Softening Point	ISO 306A	°C	108
	ISO 306B	°C	101
Heat Deflection Temperature	ISO 75A	°C	95
	ISO 75B	°C	99
<b>MECHANICAL</b>			
Tensile Strength	ISO 527	MPa	72
Elongation	ISO 527	% GPa	6.4
Flexural Modulus	ISO 178	MPa	3.2
Flexural Strength	ISO 178	kJ/m <sup>2</sup>	120
Izod Impact Strength	ISO 180/1A	kJ/m <sup>2</sup>	1.6
Charpy Impact Strength	ISO 179/1eA	kJ/m <sup>2</sup>	2.0
	ISO 179/1eU		22
<b>GENERAL</b>			
Relative Density	ISO 1183	-	1.19
Rockwell Hardness	ISO 2039-2	M Scale	90
Ball Indentation Hardness	ISO 2039-1 (H 961/30)	MPa	170
Water Absorption	ISO 62	%	0.30
Flammability	UL94	-	HB
Glow Wire Test	IEC 695-2-1	°C	650

The above data represents typical results obtained using standard test pieces, it should not form the basis of specifications. Information contained in this publication (and otherwise supplied to users) is based on our general experience and is given in good faith, but we are unable to guarantee its accuracy or to accept responsibility in respect of factors outside our knowledge or control. Freedom under patent, copyright and registered designs cannot be assumed. Users of Lucite Diakon polymer should consult the relevant Material Safety Data Sheet. Lucite and Diakon are registered trademarks of the Lucite International group of companies.

**DIAKON® ELVAKON® TUFLOAT® ACRYPET®**

**Suggested temperature profile for extruding Lucite® Diakon® Frost 952 60 nat 111**

°C	Feed Throat	Feed Zone	Zone 2	Zone 3	Zone 4	Vent Zone	Zone 6	Zone 7	Zone 8	Adapter	Die
260											
250											
240											
230											
220											
210											
200											
190											
180											
170											
160											
80											
70											
60											
50											


**Drying Conditions**

The material may be extruded without pre-drying using a well designed, vented extruder. The material will require pre-drying on a non-vented extruder. It is recommended using a dehumidified air dryer at 80°C for 3 to 4 hours.

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